



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.5212

Job Sheet 192694

DAG
21
9-89

Part No: 649.5212

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 3/29/19

Due Date: 5/3/19

Type: SOLD

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: DWG 649.5200 REV.C SHEETS 1,4 IPP REV:A RQ 13/11/26 New issue VERIFIED BY:DD IPP REV:B
18.03.23 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs	5/3/19	5/3/19	0.00	0.20	Bandsaw - 1		DSP 19-04-16
110	CNC Vertical Machining	4 pcs	5/3/19	5/3/19	0.00	0.98	HAAS1-1		DSP 19-04-16
120	QC	4 pcs	5/3/19	5/3/19	0.00	0.00	QC2 Machining-1		DSP 19-04-16
130	QC	4 pcs	5/3/19	5/3/19	0.00	0.00	QC8 Machining-1		KT 19-04-17
140	Outsource	4 pcs	5/3/19	5/3/19			ATG001-VC	8	04/24/2019 PL
150	Packaging 10 pcs	4 pcs	5/3/19	5/3/19	0.00	0.00	Packaging2		MAY 21 2019 S
160	QC	4 pcs	5/3/19	5/3/19	0.00	0.00	QC6		MAY 21 2019 68
170	Packaging	4 pcs	5/3/19	5/3/19	0.00	0.00	Packaging3-1		21 9-89
180	QC21-SA	4 Ea	5/3/19	5/3/19	0.00	0.00	QC21		21 9-89 MAY 22 2019

Part Op 100 - Cut Blanks at 3.00"

Descriptions: 110 - 1-Machine per folio FB228 DWG REV: _____ FOLIO REV: A 2- deburr and break all sharp edges
140 - Issue P/O to ATG: H8043285 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N
170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5200E	Bracket	1 pcs (.25 ea)	100-Bandsaw - 1	B92578

19-04-16 (1.25 ft each)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	649.5200E	1	125	0



Container No: S172870



Part: 649.5212

Job No: 192694

Serial No/Batch: S172870

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.

Plex 3/29/19 2:30 PM Dart.lajeunesse.marie

CHK 124

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043285



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043285

PO Date: 4/24/19

Due Date: 5/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-05-13

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190723	647.1512	Breakaway Tip (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg 647.1500 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Comformity is required	Firmed	-	5/1/19	10 pcs	0 pcs	10 pcs	\$13.00/pcs	\$130.00
							10 X MAY 2 1 2019				
2	190722	647.1511	Lower Deflector (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : _____, Hard Anodize Color Black, Prime as per Dwg 647.1500 Rev. D.	Firmed	-	5/1/19	10 pcs	0 pcs	10 pcs	\$13.45/pcs	\$134.50
							10 X MAY 2 1 2019				
	192598			Firmed	-	5/1/19	2 pcs	0 pcs	2 pcs	\$13.45/pcs	\$26.90
							7 X MAY 2 1 2019				
Sub Total:							12	0	12		\$161.40
3	190595	647.7812	Center Plate, Upper Issue P/O to ATG : Hard Black Anodize and Prime Dwg 647.7800 Rev. A	Firmed	-	5/1/19	7 pcs	0 pcs	7 pcs	\$11.05/pcs	\$77.35
							7 X MAY 2 1 2019				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043285



Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
4	192736	649.5214	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed	-	5/1/19	10 pcs	0 pcs	10 pcs	\$11.30/pcs	\$113.00	
5	192694	649.5212	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed	-	5/1/19	10 pcs	0 pcs	10 pcs	\$11.30/pcs	\$113.00	
6	192700	649.5113	Wiper Deflector Shim - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed	-	5/1/19	8 pcs	0 pcs	8 pcs	\$8.55/pcs	\$68.40	
7	192695	649.5110	Wiper Deflector (Outsource process-Anodize per QSI017 4.1.10.1) Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 649.5100 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	5/1/19	10 pcs	0 pcs	10 pcs	\$10.85/pcs	\$108.50	
Grand Total:											\$771.65	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043285



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

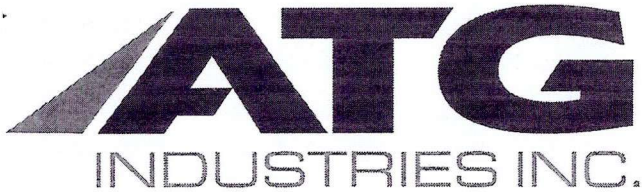
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/13/19 8:34 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917847

Date: 17-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.1512 ✓ Breakaway Tip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24997 PO: POHB043285	Rev: D Line: 1	RECEIVED MAY 17 2019 DART AEROSPACE LTD.
10 ea	Part: 649.5214 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25000 PO: POHB043285	Rev: C Line: 4	RECEIVED MAY 17 2019 DART AEROSPACE LTD.
10 ea	Part: 649.5212 ✓ Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25001 PO: POHB043285	Rev: C Line: 5	RECEIVED MAY 17 2019 DART AEROSPACE LTD. DAS 68 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAY 17 2019</u> Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917847

Date: 17-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	ATG Delivery
Quantity	Description
	Certified Signature: _____
	Receiver Signature: _____
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.